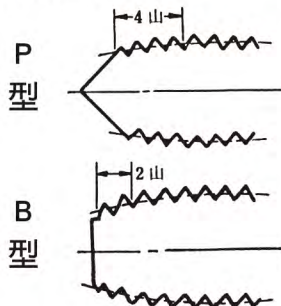


# 無屑絲錐

## Fluteless Taps



絲攻先端導角部是4山，且還是完全牙山。

貫通牙孔時，或牙孔底尚有充裕可供攻牙時選用。

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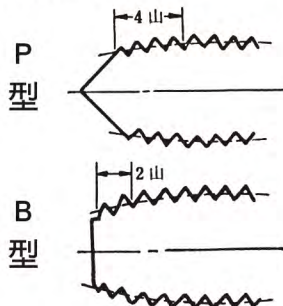
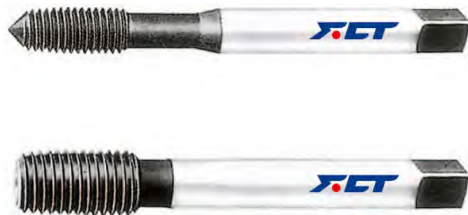
| 規格           | 精度 | HSSCo8(高鈷高速鋼)<br>長牙型·短牙型 |          |        | HSS-PM(粉末高速鋼)<br>長牙型·短牙型 |          |        |
|--------------|----|--------------------------|----------|--------|--------------------------|----------|--------|
|              |    | P·B型(支)                  | TiN鍍膜(支) | N鍍膜(支) | P·B型(支)                  | TiN鍍膜(支) | N鍍膜(支) |
| M 1 × 0.25   | F4 | 430.00                   | 472.00   | 519.00 | 473.00                   | 515.00   | 566.00 |
| " 1 × 0.25   | F5 | 430.00                   | 472.00   | 519.00 | 473.00                   | 515.00   | 566.00 |
| " 1.2 × 0.25 | F4 | 372.00                   | 414.00   | 464.00 | 409.00                   | 451.00   | 512.00 |
| " 1.2 × 0.25 | F5 | 372.00                   | 414.00   | 464.00 | 409.00                   | 451.00   | 512.00 |
| " 1.4 × 0.3  | F4 | 341.00                   | 383.00   | 431.00 | 375.00                   | 417.00   | 475.00 |
| M 1.4 × 0.3  | F5 | 341.00                   | 383.00   | 431.00 | 375.00                   | 417.00   | 475.00 |
| " 1.6 × 0.35 | F4 | 326.00                   | 368.00   | 414.00 | 359.00                   | 401.00   | 456.00 |
| " 1.6 × 0.35 | F5 | 326.00                   | 368.00   | 414.00 | 359.00                   | 401.00   | 456.00 |
| " 1.7 × 0.35 | F3 | 326.00                   | 368.00   | 414.00 | 359.00                   | 401.00   | 456.00 |
| " 1.7 × 0.35 | F4 | 326.00                   | 368.00   | 414.00 | 359.00                   | 401.00   | 456.00 |
| M 2 × 0.4    | F3 | 278.00                   | 320.00   | 362.00 | 306.00                   | 348.00   | 399.00 |
| " 2 × 0.4    | F4 | 278.00                   | 320.00   | 362.00 | 306.00                   | 348.00   | 399.00 |
| " 2 × 0.4    | F5 | 278.00                   | 320.00   | 362.00 | 306.00                   | 348.00   | 399.00 |
| " 2.3 × 0.4  | F5 | 319.00                   | 361.00   | 408.00 | 352.00                   | 394.00   | 448.00 |
| " 2.5 × 0.45 | F4 | 264.00                   | 306.00   | 347.00 | 290.00                   | 332.00   | 382.00 |
| M 2.5 × 0.45 | F5 | 264.00                   | 306.00   | 347.00 | 290.00                   | 332.00   | 382.00 |
| " 2.5 × 0.45 | F6 | 264.00                   | 306.00   | 347.00 | 290.00                   | 332.00   | 382.00 |
| " 2.6 × 0.45 | F5 | 258.00                   | 300.00   | 341.00 | 284.00                   | 326.00   | 375.00 |
| " 2.6 × 0.45 | F6 | 258.00                   | 300.00   | 341.00 | 284.00                   | 326.00   | 375.00 |
| " 3 × 0.5    | F5 | 213.00                   | 255.00   | 292.00 | 236.00                   | 278.00   | 322.00 |
| M 3 × 0.5    | F6 | 213.00                   | 255.00   | 292.00 | 236.00                   | 278.00   | 322.00 |
| " 3 × 0.5    | F7 | 213.00                   | 255.00   | 292.00 | 236.00                   | 278.00   | 322.00 |
| " 3.5 × 0.6  | F5 | 223.00                   | 265.00   | 304.00 | 246.00                   | 288.00   | 334.00 |
| " 4 × 0.7    | F6 | 229.00                   | 271.00   | 310.00 | 253.00                   | 295.00   | 341.00 |
| " 4 × 0.7    | F7 | 229.00                   | 271.00   | 310.00 | 253.00                   | 295.00   | 341.00 |
| M 4 × 0.7    | F8 | 229.00                   | 271.00   | 310.00 | 253.00                   | 295.00   | 341.00 |
| " 5 × 0.8    | F6 | 242.00                   | 284.00   | 330.00 | 267.00                   | 309.00   | 363.00 |
| " 5 × 0.8    | F7 | 242.00                   | 284.00   | 330.00 | 267.00                   | 309.00   | 363.00 |
| " 6 × 1.0    | F7 | 260.00                   | 302.00   | 351.00 | 288.00                   | 330.00   | 385.00 |
| " 6 × 1.0    | F8 | 260.00                   | 302.00   | 351.00 | 288.00                   | 330.00   | 385.00 |

※型錄未刊載之規格與價格，敬請另外洽詢。



# 無屑絲錐

## Fluteless Taps



絲攻先端導角部是4山，且還是完全牙山。

貫通牙孔時，或牙孔底尚有充裕可供攻牙時選用。

絲攻先端導角部是2山，且還是完全牙山。

不貫通牙孔時，或牙孔底沒有充裕可供攻牙時選用。



| 規格           | 精度 | HSSCo8(高鈷高速鋼)<br>長牙型·短牙型 |          |        | HSS-PM(粉末高速鋼)<br>長牙型·短牙型 |          |        |
|--------------|----|--------------------------|----------|--------|--------------------------|----------|--------|
|              |    | P·B型(支)                  | TiN鍍膜(支) | N鍍膜(支) | P·B型(支)                  | TiN鍍膜(支) | N鍍膜(支) |
| M 8 × 1.25   | F8 | 395.00                   | 445.00   | 501.00 | 434.00                   | 484.00   | 552.00 |
| " 10 × 1.25  | F8 | 448.00                   | 506.00   | 571.00 | 493.00                   | 551.00   | 630.00 |
| " 10 × 1.5   | F8 | 448.00                   | 506.00   | 571.00 | 493.00                   | 551.00   | 630.00 |
| " 12 × 1.75  | F8 | 701.00                   | 776.00   | 869.00 | 772.00                   | 847.00   | 957.00 |
| UNF 0 - 80   | F4 | 555.00                   | 597.00   | 648.00 | 611.00                   | 653.00   | 713.00 |
| UNF 1 - 72   | F4 | 444.00                   | 486.00   | 536.00 | 490.00                   | 532.00   | 592.00 |
| " 10 - 32    | F6 | 283.00                   | 325.00   | 369.00 | 312.00                   | 354.00   | 406.00 |
| " 1/4 - 28   | F6 | 305.00                   | 355.00   | 398.00 | 336.00                   | 386.00   | 439.00 |
| " 5/16 - 24  | F8 | 434.00                   | 484.00   | 543.00 | 478.00                   | 528.00   | 598.00 |
| " 3/8 - 24   | F8 | 518.00                   | 576.00   | 623.00 | 571.00                   | 629.00   | 688.00 |
| UNC 1 - 64   | F4 | 444.00                   | 486.00   | 536.00 | 490.00                   | 532.00   | 592.00 |
| " 2 - 56     | F4 | 371.00                   | 413.00   | 463.00 | 408.00                   | 450.00   | 510.00 |
| " 4 - 40     | F5 | 298.00                   | 340.00   | 385.00 | 329.00                   | 371.00   | 423.00 |
| " 4 - 40     | F6 | 298.00                   | 340.00   | 385.00 | 329.00                   | 371.00   | 423.00 |
| " 5 - 40     | F5 | 397.00                   | 439.00   | 486.00 | 437.00                   | 479.00   | 535.00 |
| UNC 6 - 32   | F5 | 241.00                   | 283.00   | 323.00 | 265.00                   | 307.00   | 355.00 |
| " 6 - 32     | F6 | 241.00                   | 283.00   | 323.00 | 265.00                   | 307.00   | 355.00 |
| " 8 - 32     | F6 | 264.00                   | 306.00   | 347.00 | 290.00                   | 332.00   | 382.00 |
| " 10 - 24    | F7 | 283.00                   | 325.00   | 369.00 | 312.00                   | 354.00   | 406.00 |
| " 12 - 24    | F7 | 294.00                   | 336.00   | 386.00 | 324.00                   | 366.00   | 425.00 |
| UNC 1/4 - 20 | F8 | 305.00                   | 355.00   | 398.00 | 336.00                   | 386.00   | 439.00 |
| " 5/16 - 18  | F8 | 434.00                   | 484.00   | 543.00 | 478.00                   | 528.00   | 598.00 |
| " 3/8 - 16   | F8 | 518.00                   | 576.00   | 623.00 | 571.00                   | 629.00   | 688.00 |

# 長柄無屑絲錐

## Long Shank Fluteless Taps

| 規格          | HSSCo8(高鈷高速鋼) |        | HSS-PM(粉末高速鋼) |        | 規格            | HSSCo8(高鈷高速鋼) |          | HSS-PM(粉末高速鋼) |          |
|-------------|---------------|--------|---------------|--------|---------------|---------------|----------|---------------|----------|
|             | P·B型          | TiN鍍膜  | P·B型          | TiN鍍膜  |               | P·B型          | TiN鍍膜    | P·B型          | TiN鍍膜    |
| M 3×0.5×100 | 710.00        | 782.00 | 746.00        | 818.00 | M 6×1.0×100   | 855.00        | 927.00   | 898.00        | 970.00   |
| " 4×0.7×100 | 735.00        | 807.00 | 772.00        | 844.00 | UNC 4- 40-100 | 950.00        | 1,022.00 | 998.00        | 1,070.00 |
| " 5×0.8×100 | 830.00        | 902.00 | 872.00        | 944.00 | " 6- 32-100   | 920.00        | 922.00   | 966.00        | 1,038.00 |